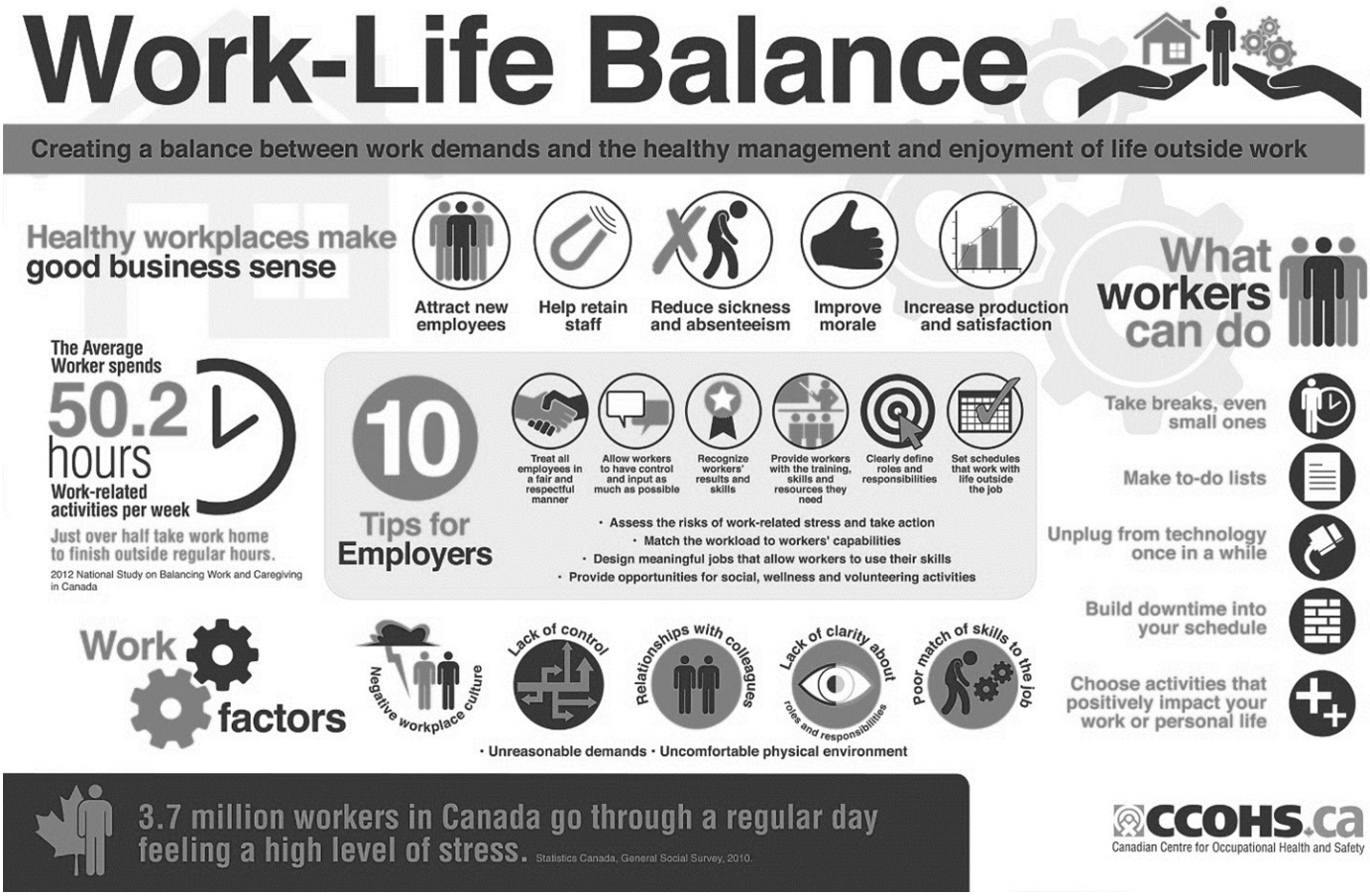
Manning, Routing and Signaling Infographic



Source: https://www.ccohs.ca