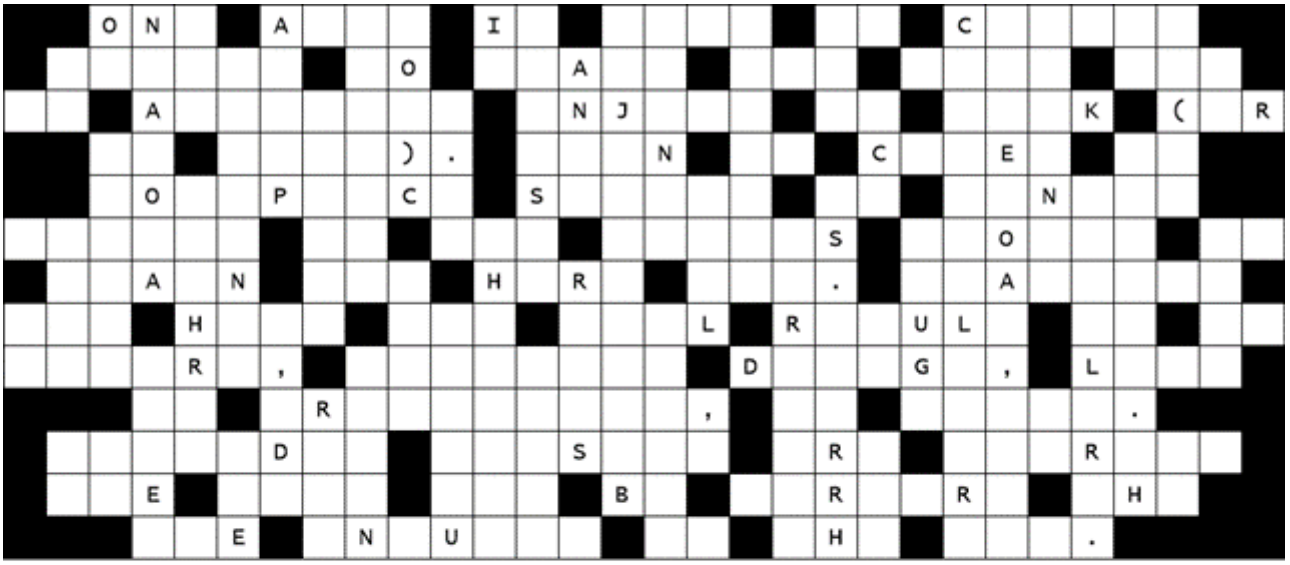
Learning the Hard Way Fallen Phrases



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                  Y     E     L
                D I     E   O T           O
    H   N H     M D     E   E U     O     C S U   W
  L A   O H     L A   L L T   I Y   W H   T   R T S   T O
  H V I R O     R P W L E I   O E R E Y W S   J R B N I O O
  N J E R R O T E E O R N D L I H Y R R E A M A R E O T S
  F W U E D R T O A A A S W F Y F E A W E E W R S I D N G
T S F T V K D D E D U Y W R R N T I A E K H E O R N O E U
I A E F R Y P R O N G C Y I O N N A O M A W L E D W N A A
A T F O R A A A H R E E T A T N W T T A E L A A N N N S Y N
I E E A R Y I I T J W P A H D O S Y T E E O E O A N O T D S
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Answer:

One area in life we cannot afford to learn the hard way is avoiding injury at work (or at home). When it comes to workplace safety, we cannot afford to let others around us learn the hard way. Learning the hard way will result in an injury, property damage, loss in production, or worse. Everyday lessons are learned the hard way by workers who are injured on the job.